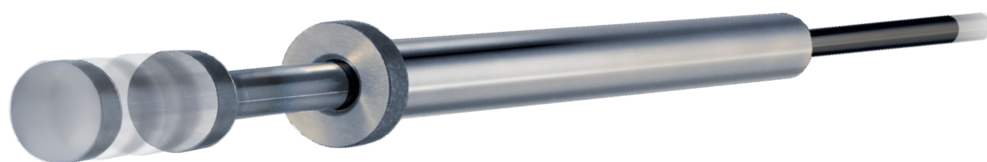


Ejector pins with DLC coating

Productivity increase through solid, high-precision products

Do you have problems with adhesion or corrosion? Do rust marks appear on the ejector or wear caused by exhaust gases? DME has the solution!

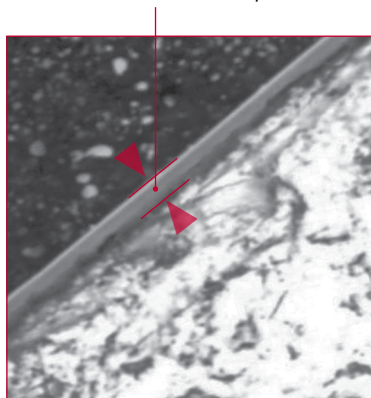
With a DLC (Diamond-like-carbon) coating of our ejector pins you will obtain a clear increase in productivity. This amorphous carbon layer has a very high inherent hardness and an extremely low friction coefficient. Thanks to the optimal dry-running properties, greasing the ejector pins becomes unnecessary. The result is an end product which does not discolour and has a longer life.



Characteristics and advantages

- Excellent tribological properties
- Extreme resistance against wear caused by adhesion
- Superb corrosion resistance
- Low costs of tools and machinery that are not in use
- No discolouration in the end product
- Optimal dry-running properties
- Maximum increase of the product life

DLC coating: 1,5 to 3µm -
with a hardness of 2,500 HV



Technical information

Base material:	hardened tool steel and HSS
Layer hardness:	2,500 HV
Layer strength:	1,5 to 3µm
Coating temp.:	approx. 180°C
Layer colour:	black-grey

Coating	Friction coefficients against steel
TiN	0.4
CrN	0.25
DLC	0.1 - 0.15

Please bear in mind that the diameter, determined by the layer structure, may have a positive tolerance for the µ value.

Type AH - with DLC coating

Info

Standard: DIN1530/ISO6571

Mat.: ~1.3505

Coating: DLC

Coating hardness: ca. 2500 HV

----- DLC coating

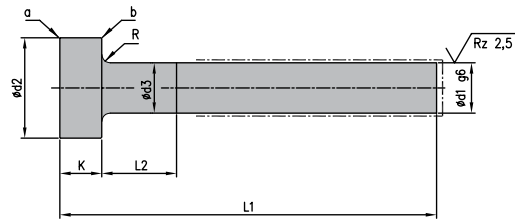
Coating thickness: 2-3µ

Max. Temp: 180°C

a: edge free of burr

b: rounded edge

d3: d1 +0,03



Order example for first item (EDH + d1 + L1): **EDH00-80080**

d1 g6	L 1 ^{1/2}									d2 0 -0,2	K 0 -0,05	R +0,2 0	L2
	080	100	125	160	200	250	315	400	500				
00-8										2,5	1,2	0,2	5
01-0										2,5	1,2	0,2	5
01-1										2,5	1,2	0,2	5
01-2										2,5	1,2	0,2	5
01-3										3,0	1,5	0,2	5
01-4										3,0	1,5	0,2	5
01-5										3,0	1,5	0,2	5
01-6										3,0	1,5	0,2	5
01-7										3,0	1,5	0,2	5
01-8										3,0	1,5	0,2	5
01-9										3,0	1,5	0,2	5
02-0										4,0	2,0	0,2	5
02-2										4,0	2,0	0,2	5
02-5										5,0	2,0	0,3	5
02-7										5,0	2,0	0,3	5
02-9										5,0	2,0	0,3	5
03-0										6,0	3,0	0,3	5
03-2										6,0	3,0	0,3	5
03-5										7,0	3,0	0,3	5
03-7										7,0	3,0	0,3	5
04-0										8,0	3,0	0,3	5
04-2										8,0	3,0	0,3	5
04-5										8,0	3,0	0,3	5
04-7										8,0	3,0	0,3	5
05-0										10,0	3,0	0,3	5
05-2										10,0	3,0	0,3	5
05-5										10,0	3,0	0,3	5
06-0										12,0	5,0	0,5	6
06-2										12,0	5,0	0,5	6
06-5										12,0	5,0	0,5	6
07-0										12,0	5,0	0,5	6
07-5										12,0	5,0	0,5	6
08-0										14,0	5,0	0,5	8
08-2										14,0	5,0	0,5	8
08-5										14,0	5,0	0,5	8
09-0										14,0	5,0	0,5	8
10-0										16,0	5,0	0,5	10
10-2										16,0	5,0	0,5	10
10-5										16,0	5,0	0,5	10
12-0										18,0	7,0	0,8	12
12-2										18,0	7,0	0,8	12
12-5										18,0	7,0	0,8	12
13-0										18,0	7,0	0,8	13
14-0										22,0	7,0	0,8	14
14-5										22,0	7,0	0,8	14
16-0										22,0	7,0	0,8	16
20-0										26,0	7,0	1,1	20

AT
P: 0800 301 060
F: 0800 401 020
dme_oesterreich@milacron.com

BE
P: +32 (0) 15 28 87 30
F: +32 (0) 15 40 51 17
dme_benelux@milacron.com

CH
P: +41 0848 567 364
F: +41 0848 567 365
dme_schweiz@milacron.com

CZ
P: 800 142 451 | +420 572 151 754
F: 800 142 450 | +420 571 611 996
dme_cz@milacron.com

DE
P: 0800 664 82 50 | +49 (0) 2351 437 0
F: 0800 664 82 51 | +49 (0) 2351 437 220
dme_normalien@milacron.com

ES
P: 900 900 342
F: 900 900 343
dme_iberia@milacron.com

FR
P: +33 1 49 93 92 23
F: +33 1 49 93 92 22
dme_france@milacron.com

HU
P: 06 80 205003
F: +32 15 40 51 17
dme_hungary@milacron.com

IT
P: 800 089 734
F: 800 089 735
dme_italy@milacron.com

NL
P: +31 (0) 20 654 5571
F: +31 (0) 20 654 5572
dme_benelux@milacron.com

PL
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F: +800 331 1313 | +32 15 40 51 92
dme_polska@milacron.com

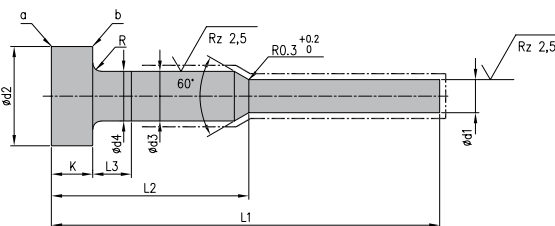
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F: 800 207 901
dme_iberia@milacron.com

SK
P: 0800 142 451 | +420 572 151 754
F: 0800 142 450 | +420 571 611 996
dme_cz@milacron.com

UK
P: +44 2071 3300 37
F: +44 2071 3300 36
dme_uk@milacron.com

Other Countries
P: +32 15 28 87 30
F: +32 15 40 51 17
dme_export@milacron.com

b: rounded edge



d1 g6 + coating	L 1 ⁺² ₀								d2 0 -0,2	d3 0 -0,1	K 0 -0,05	R +0,2 0
	063	080	100	125	160	200	250	315				
	L 2 ⁻¹ ₋₂											
	025	035	050	050	075	075	100	160				
00-5									4,0	2,0	2,0	0,2
00-6									4,0	2,0	2,0	0,2
00-7									4,0	2,0	2,0	0,2
00-8									4,0	2,0	2,0	0,2
00-9									4,0	2,0	2,0	0,2
01-0									4,0	2,0	2,0	0,2
01-1									4,0	2,0	2,0	0,2
01-2									4,0	2,0	2,0	0,2
01-3									4,0	2,0	2,0	0,2
01-4									4,0	2,0	2,0	0,2
01-5									6,0	3,0	3,0	0,3
01-6									6,0	3,0	3,0	0,3
01-7									6,0	3,0	3,0	0,3
01-8									6,0	3,0	3,0	0,3
01-9									6,0	3,0	3,0	0,3
02-0									6,0	3,0	3,0	0,3
02-2									6,0	3,0	3,0	0,3
02-5									6,0	3,0	3,0	0,3

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AT
P: 0800 301 060
F: 0800 401 020
dme_oesterreich@milacron.com



BE
P: +32 (0) 15 28 87 30
F: +32 (0) 15 40 51 17
dme_benelux@milacron.com



CH
P: +41 0848 567 364
F: +41 0848 567 365
dme_schweiz@milacron.com



CZ
P: 800 142 451 | +420 572 151 754
F: 800 142 450 | +420 571 611 996
dme_cz@milacron.com



DE
P: 0800 664 82 50 | +49 (0) 2351 437 0
F: 0800 664 82 51 | +49 (0) 2351 437 220
dme_normalien@milacron.com



ES
P: 900 900 342
F: 900 900 343
dme_iberia@milacron.com



FR
P: +33 1 49 93 92 23
F: +33 1 49 93 92 22
dme_france@milacron.com



HU
P: 0680 205 003 | +32 15 28 87 30
F: +32 15 40 51 17
dme_hungary@milacron.com



IT
P: 800 089 734
F: 800 089 735
dme_italy@milacron.com



NL
P: +31 (0) 20 654 5571
F: +31 (0) 20 654 5572
dme_benelux@milacron.com



PL
P: +800 331 1312 | +32 15 21 50 92
F: +800 331 1313 | +32 15 40 51 92
dme_polska@milacron.com



PT
P: 800 207 900
F: 800 207 901
dme_iberia@milacron.com



SK
P: 0800 142 451 | +420 572 151 754
F: 0800 142 450 | +420 571 611 996
dme_cz@milacron.com



UK
P: +44 2071 3300 37
F: +44 2071 3300 36
dme_uk@milacron.com



Autres pays
P: +32 15 28 87 30
F: +32 15 40 51 17
dme_export@milacron.com